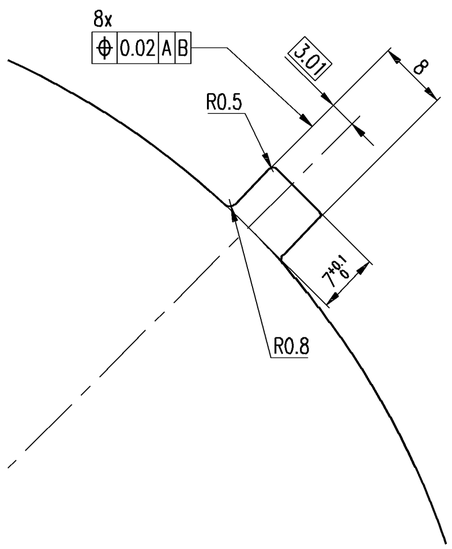
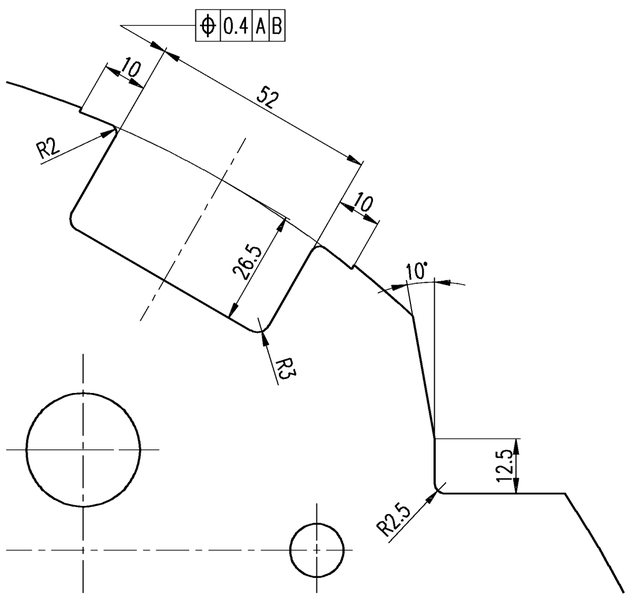
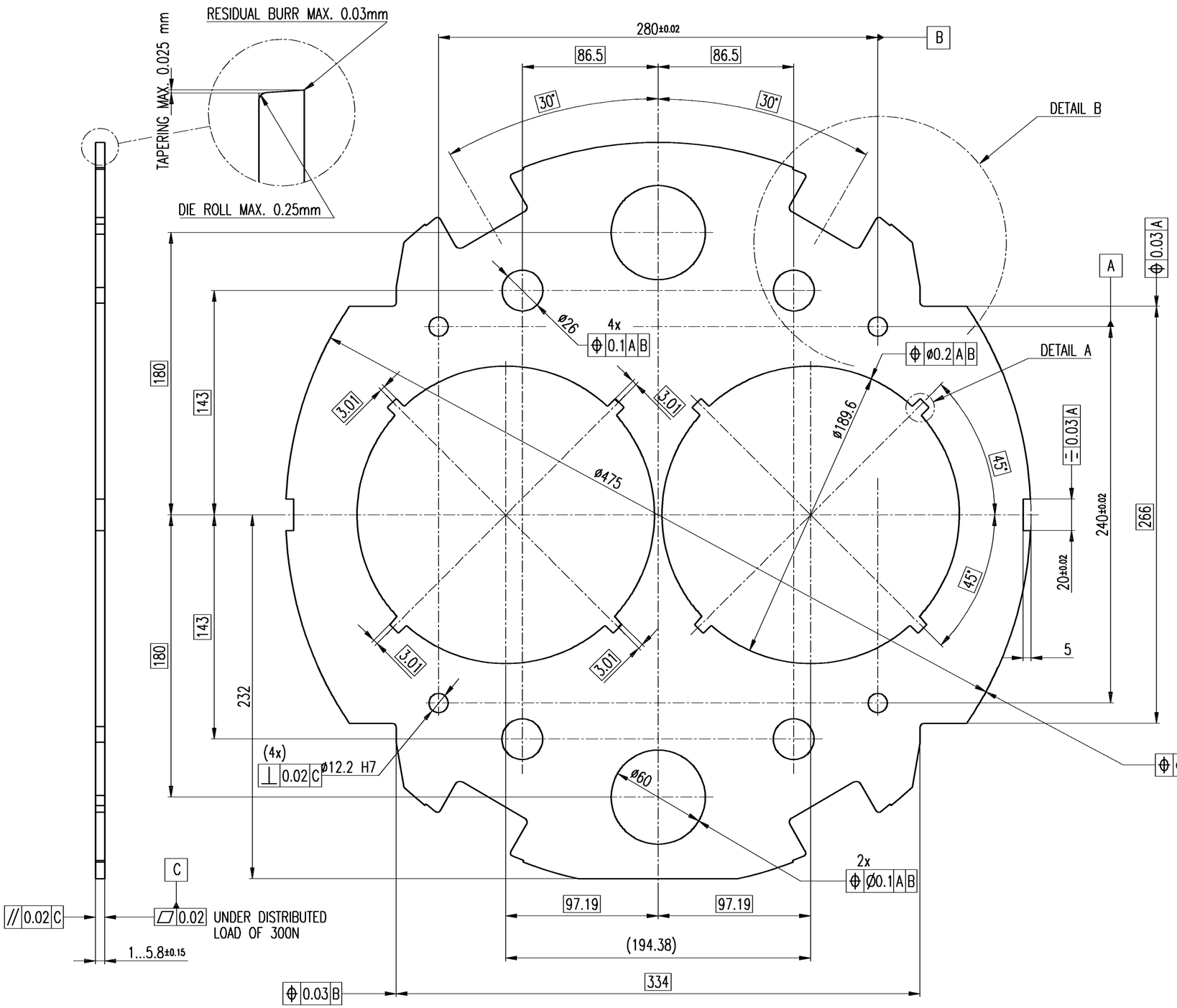
DETAIL A
SCALE/ECHELLE 1:1



DETAIL B
SCALE/ECHELLE 1:1





NOTE:

After punching, laminations shall be deburred, degreased and protected against corrosion.
Après l'étampage, les laminations doivent être ébavurées, dégraissées et protegées contre la corrosion.

GENERAL TOLERANCES	±0.1
TOLERANCES GENERALES	±0.1

IND.	DATE	NOM/NAME	ZONE	MODIFICATION
B	2001-06-25	Th.STRAULI		Slot 22,5
A	2000-04-27	H.MEYER		DRAWING UPDATED

QUANT.	DESCRIPTION	POS	MAT.	OBSERVATIONS	REF.CERN
		1	Low carbon steel Acier bas carbone	See technical specification Voir spécification téchnique	
	ENS/ASS			S.ENS/S.ASS	

DIPOLE CORRECTOR MAGNET – MCBC

MCBCA – CORRECTOR MAGNET ASSEMBLY
SUPPORT STRUCTURE LAMINATION
MCBCA – ASSEMBLAGE AIMANT CORRECTEUR
LAMINATION DU SUPPORT

ECHELLE SCALE			
1:2 (2:1) (1:1)	DES/DRA.	H.MEYER	2000-03-24
	CONTROLLED	G.LAURENT	2001-06-25
	RELEASED	M.KARPPINEN	2001-06-25
	APPROVED	A.IJSPEERT	2001-08-17

LHC\MCBCA0\MCBCA0002
REMPLACE/REPLACES

RELEASED BY	FOR	GAC	SIZE	IND.
PROJECT LEADER OFFICE	INFORMATION	A	2	B

LHCMCBCA0002

GENERAL TOLERANCES / GENERALES

DIMENSION	<=6	> 6	> 30	> 120	> 315	> 1000	> 2000
USINAGE MOYEN/MEDIUM MACHINING	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2
MECANO-SOUDURE/WELDED STRUCTURE	± 0.5	± 1	± 2	± 3	± 5	± 7	± 10

DESSIN, RUGOSITE, TOLERANCES SELON **NORMES ISO**
DRAWING, RUGOSITY, TOLERANCES ACCORDING TO **ISO STANDARDS**

PROJECTION

ORGANISATION EUROPEENNE POUR LA RECHERCHE NUCLEAIRE
EUROPEAN ORGANIZATION FOR NUCLEAR RESEARCH
GENEVE

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11 10 9 8 7 6 5 4 3 2 1

h g f e d c b a