



# ESS spoke CM04/CM02 (2<sup>nd</sup> run) weekly meeting 20210304 Han Li







CM04 dismounting
CM02 installation
CM04 report
Series CM statistic
Test plan



#### CM04 dismounting



- Dismount with valve-box, waveguide v
- $\succ$  Move out of the bunker  $\checkmark$
- $\succ$  Fill the insulation vacuum with dry nitrogen  $\checkmark$
- Dismount the doorknob
- Electric continuity check
- Mount shock sensors
- Packing





#### CM02 installation



#### Hardware:

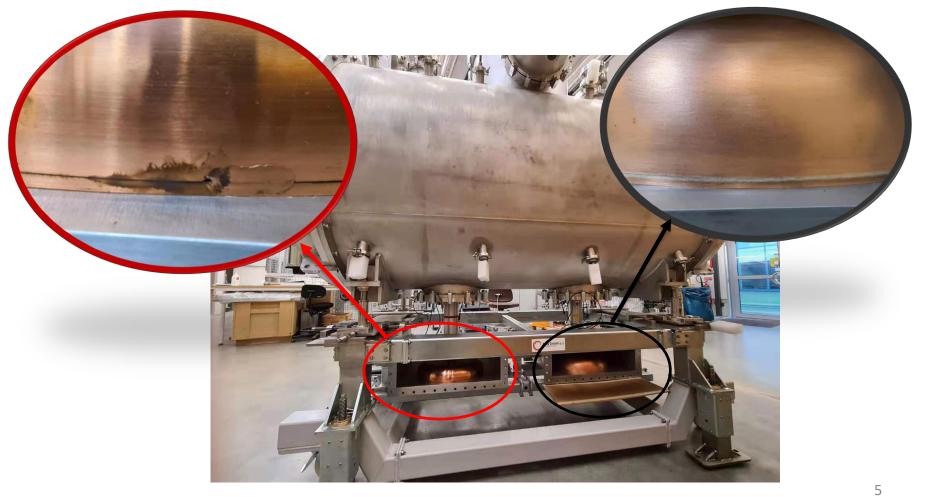
- ➤ Doorknob √
- $\blacktriangleright$  Sensors and gauges: arc detector, electron pickup  $\checkmark$
- Waveguide bellows mounting
- Safety valve mounting
- Pressure gauge mounting
- Turbo-pump mounting for insulation vacuum
- Cryogenic jumper
- View ports for alignment
- CM alignment checking with insulation vacuum
- Beam vacuum pumping cart connection
- FPC water cooling pipe connection
- Cabling: arc, e-pickup, lemo connector...
- Close buncker



### CM02 installation



- Installed with the new set of doorknob (doorknob pair 2)
- Electrical discontinuity are for one of the doorknob (CAV\_IN)
- Any polish or cleaning is needed?



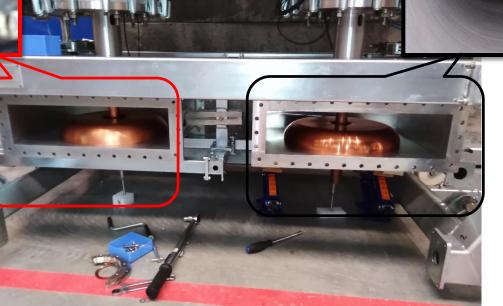


### Comparison with old doorknob





- CM02 with doorknob pair 1
- Doorknob at CAV\_IN side is less shiny and we encounter lots of arcing at the air side during high power





### CM02 installation



- One of the doorknob (pair 2) has only one arc detector viewpoint at the air side (CAV\_OUT)
- Currently covered by aluminum tape







#### Gate-valve at the CAV\_IN side, does it mean open?



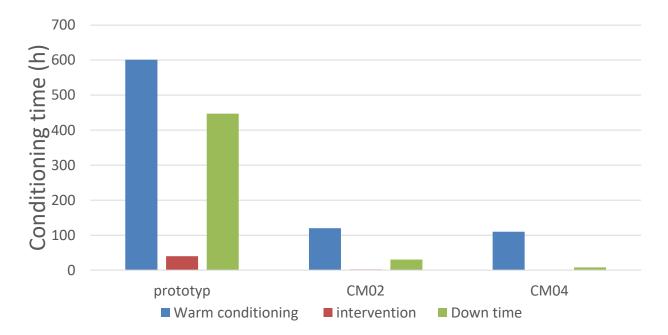


## Plan for CM02 conditionig



#### FPC warm conditioning

- Around 4 days for FPC warm conditioning
- Will keep the same setting: one pumping cart + simultaneously conditioning







Test item	time	comment
CM04 Warm up (RGA connect) CM02 arrival	15 <sup>th</sup> -21 <sup>th</sup> Feb.	
CM04 Leak test /alignment at warm CM02 unpack, incoming test	22 <sup>th</sup> Feb.	
CM04 Disconnect, packing	23 <sup>th</sup> -26 <sup>th</sup> Feb.	
CM02 installation CM04 Disconnect, packing, shipment	1 <sup>st</sup> - 12 <sup>th</sup> Mar.	
CM02 FPC warm conditioning	15 <sup>th</sup> -17 <sup>th</sup> Mar.	CM02
CM alignment measurement	18 <sup>th</sup> Mar.	CM02
CM cooldown to 4 K	19 <sup>th</sup> Mar.	CM02
CM cooldown to 2 K	22 <sup>th</sup> Mar.	CM02
FPC cold conditioning	23 <sup>rd</sup> Mar.	Simultaneously
CTS test	24 <sup>th</sup> -25 <sup>th</sup> Mar.	CTS measurement
Cavity conditioning (on resonance) Heat load/Q measurement	29 <sup>th</sup> -31 <sup>st</sup> Mar.	Open loop
Warm up	1 <sup>st</sup> -4 <sup>th</sup> Apr.	
alignment at warm	5 <sup>th</sup> Apr.	
Disconnect, packing, shipment	6 <sup>th</sup> -14 <sup>th</sup> Apr.	